U.S. Utility Patent Application
FMM DOCKET NO: 1-36569
TITLE: PROCESS FOR FORMING AN INTERNALLY SPLINED PART
INVENTOR: David P. Huber et al.
COUNSEL: Donald R. Fraser 419-874-1100

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SEP 0 6 2006
PATENT & TRADEMARK OFFIC

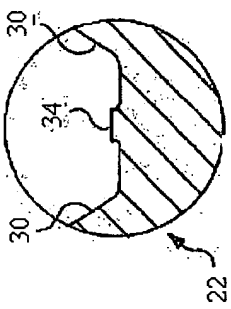

FIG. 5C

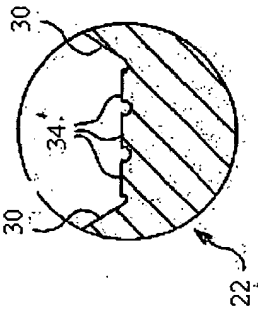

FIG. 6C

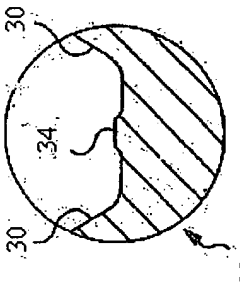

FIG. 5B

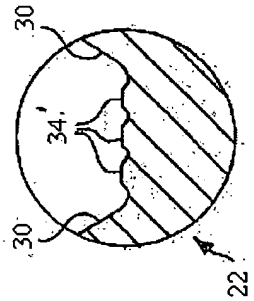

FIG. 6B

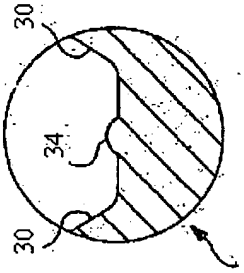

FIG. 5A

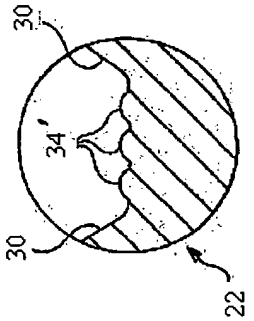

FIG. 6A

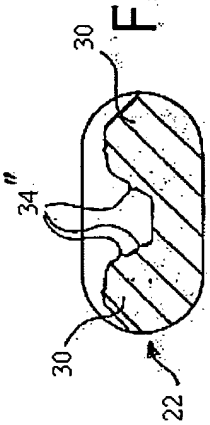

FIG. 7

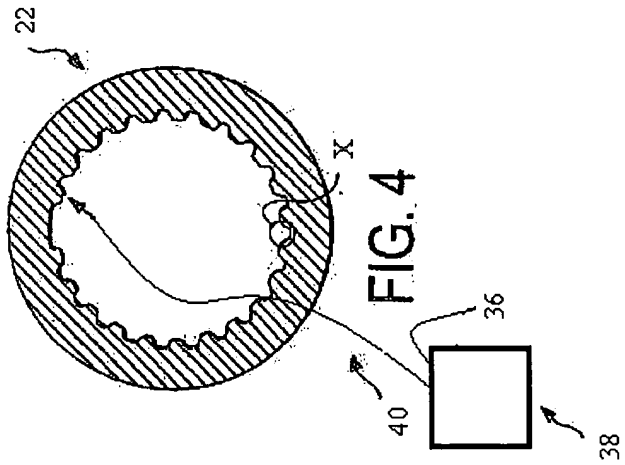

FIG. 4